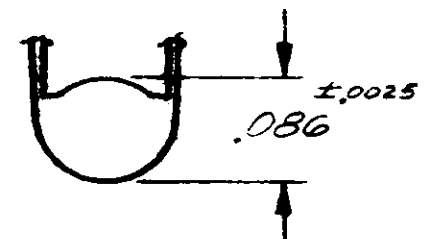
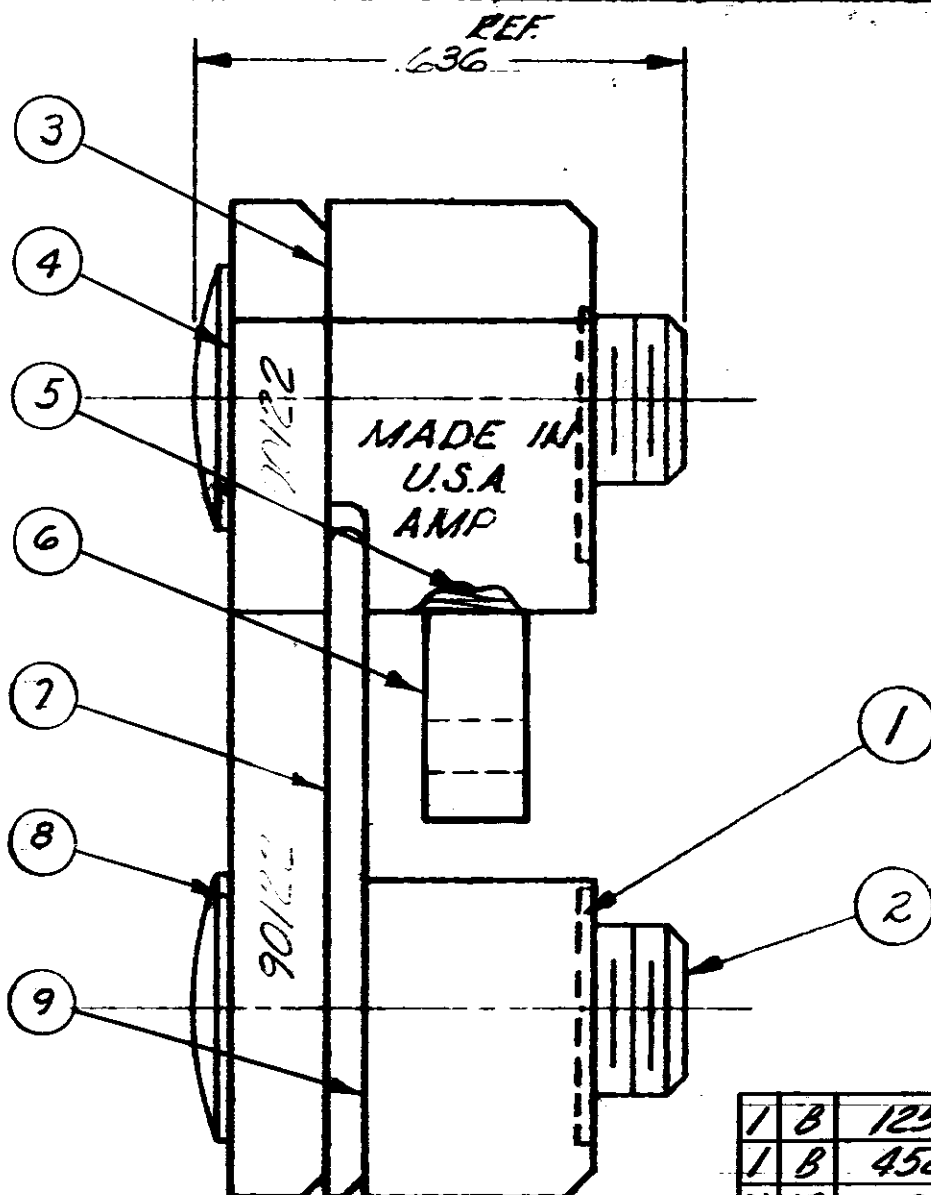
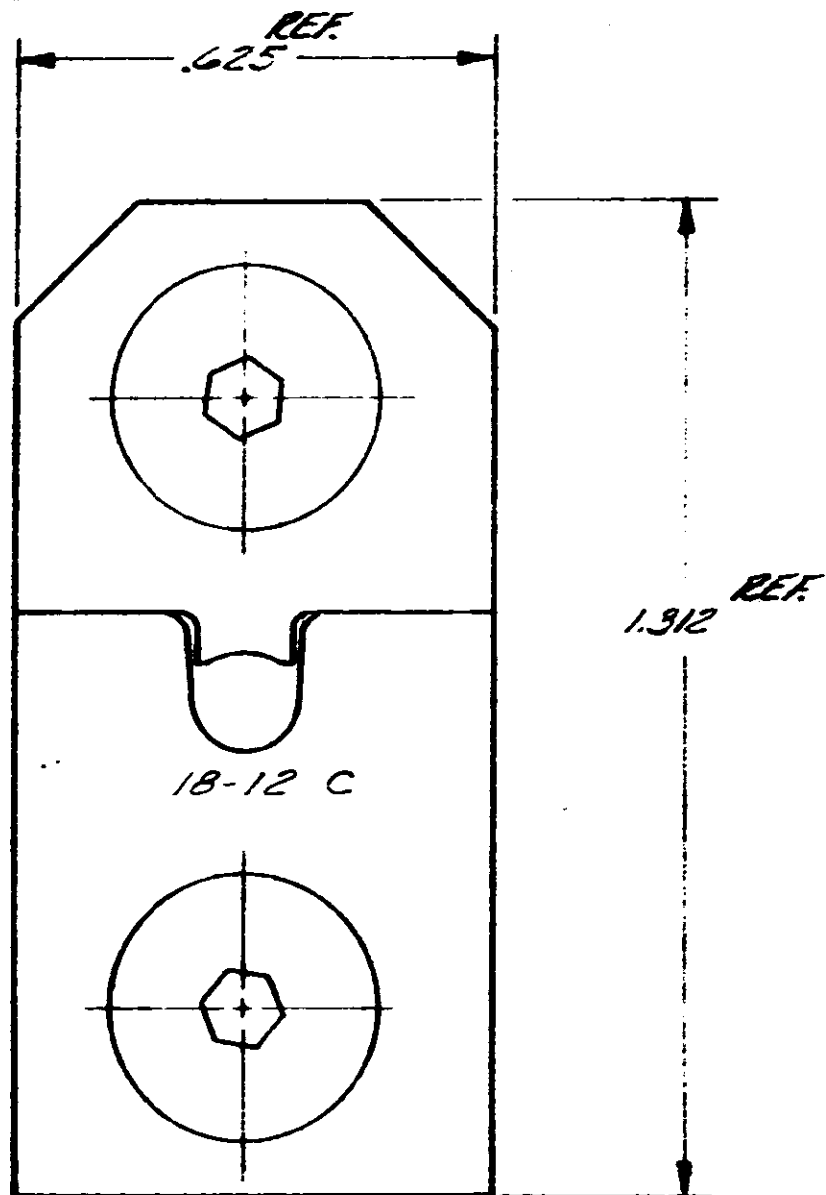


S



DIE-WIRE CRIMP HEIGHT
(SEE NOTE #3)

1	B	125181-6	SPACER	9
1	B	45266-2	WIRE CRIMPER	8
1	B	125180-3	ALIGNMENT PLATE	7
1	B	125518-1	LOCATOR	6
1	M	302353	SPRING	5
1	B	125436-4	WIRE ANVIL	4
1	B	125462-2	LOCATOR HOUSING	3
2	M	7-306131-2	SCREW-SPECIAL	2
2	B	1-21046-3	RING-RETAINING	1

1. GAGE DIMENSIONS APPLY WHEN DIES ARE BOTTOMED BUT NOT UNDER PRESS.

2. FOR TOOL USAGE SEE INSTRUCTION SHEET IS. 7225.

3. DIE CAN BE CHECKED BY MEASURING TERM. CH. $\pm .0025$

REV.	DATE	BY	CHK	DESCRIPTION
2-1	Loc M was R			

QTY	DESCRIPTION
90122	

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DR: <i>P. Luer</i> 9/24/68 CR: <i>L. H. Kautz</i> 9/27/68 QC: <i>P. Luer</i> 9/28/68	MATERIAL AND FINISH STEEL-BLACK CRIMP-WEIGHT 3oz.	AMP AMP INCORPORATED HARRISBURG, PENNA.	CLASS: # TYPE: #
18-12 TOLERANCE EXCEPT AS NOTED ±.002 ±.005	SCALE: 1:1	LOC: M B NO: 90122	REV: 0-1
DIE ASSEMBLY CUSTOMER DRAWING			

DIMENSIONS IN INCHES. DO NOT SCALE PRINT

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